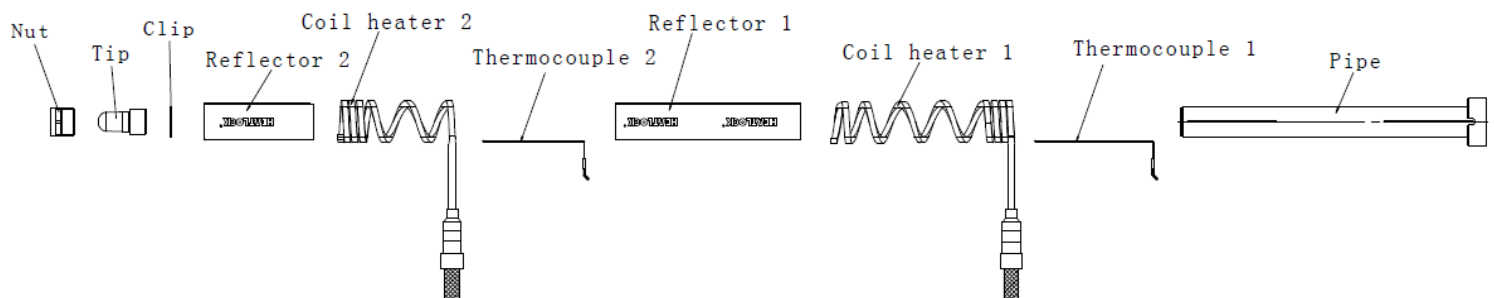


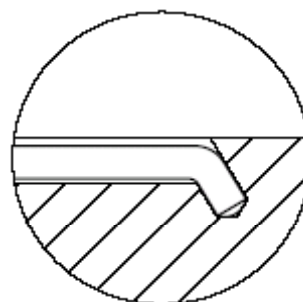
1 . Disassembly:

- 1). Take off the front ;
- 2). Open lock ring ;
- 3). Remove reflector ;
- 4). Carefully slide heater off of nozzle ;
- 5). Remove T/C ;



2 . Assembly:

- 1). Opposite processing to disassembly
If necessary , replace T/C by inserting new T/C into small hole at the end of slot.



- 2). Ensure that the tip is in full contact with the bottom of the bore before bending the T/C along the slot.
Install heater onto nozzle ensuring that the T/C is not displaced.
Bundle the heater and T/C together using high temperature adhesive tape.
- 3). When disassembly or assembly the front must be use torsional spanner. Torque as table.

Assembly Torque	
Size No.	Torque(N)
size 24	80

- 4). Measure the height of tip same as project book drawing.

Attention:

For best performance use HEATLOCK original components.

If there are any problems encountered during assembly, please call (86) 757- 2991 5868.